WHAT IS CLAIMED IS:

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1. A method of manufacturing a liquid crystal display device, comprising:

injecting a liquid crystal between a pair of substrates through an opening of a seal pattern, the pair of substrates sandwiching the seal pattern, the opening being positioned apart from a panel region; and

severing the pair of substrates along a line drawn between the opening and the panel region.

2 A method of manufacturing a liquid crystal display device with a liquid crystal 10 interposed between a pair of substrates, the method comprising:

forming, on one of the substrates, one or more seal patterns with an opening positioned apart from a panel region;

bonding the substrate to the other substrate;

performing first severance treatment on the bonded substrate to obtain a pair of substrates having one of the seal patterns;

injecting the liquid crystal between the pair of substrates through the opening of the seal pattern; and

performing second severance treatment on the pair of substrates along a line drawn between the opening and the panel region.

3. A method of manufacturing a liquid crystal display device with a liquid crystal interposed between a pair of substrates, the method comprising:

forming, on one of the substrates, one or more seal patterns with an opening positioned apart from a panel region;

performing first severance treatment on the substrate to obtain a substrate having one of the seal patterns;

bonding the substrate to the other substrate to form a pair of substrates;

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injecting the liquid crystal between the pair of substrates through the opening of the seal pattern; and

performing second severance treatment on the pair of substrates along a line drawn between the opening and the panel region.

- 4. A method of manufacturing a liquid crystal display device according to claim 1,wherein the severance treatment includes scribing to cut off.
 - 5. A method of manufacturing a liquid crystal display device according to claim 2, wherein the severance treatment includes scribing to cut off.
 - 6. A method of manufacturing a liquid crystal display device according to claim 3, wherein the severance treatment includes scribing to cut off.
 - 7. A method of manufacturing a liquid crystal display device according to claim 1, wherein the liquid crystal is a smectic liquid crystal.
 - 8. A method of manufacturing a liquid crystal display device according to claim 2, wherein the liquid crystal is a smectic liquid crystal.
 - 9. A method of manufacturing a liquid crystal display device according to claim 3,

wherein the liquid crystal is a smectic liquid crystal.

10. A method of manufacturing a liquid crystal display device according to claim 1, wherein the smectic liquid crystal is a ferroelectric liquid crystal.

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- 11. A method of manufacturing a liquid crystal display device according to claim 2, wherein the smectic liquid crystal is a ferroelectric liquid crystal.
- 12. A method of manufacturing a liquid crystal display device according to claim 3,wherein the smectic liquid crystal is a ferroelectric liquid crystal.
 - 13. A method of manufacturing a liquid crystal display device according to claim 1, wherein the second severance treatment is followed by monostabilization treatment.
- 14. A method of manufacturing a liquid crystal display device according to claim 2, wherein the second severance treatment is followed by monostabilization treatment.
 - 15. A method of manufacturing a liquid crystal display device according to claim 3, wherein the second severance treatment is followed by monostabilization treatment.

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